



ORIENTAL MOTOR U.S.A. Corp.
570 Alaska Avenue
Torrance, CA 90503
1-800-GO-VEXTA (468-3982)

Item # BLM5400HP-AS / BMUD400-S, 400 W (1/2 HP) BMU Series Brushless DC Motor Speed Control System (Three-Phase 200-240 VAC)



The BMU Series features a compact, high-power and high-efficiency brushless DC motor (BLDC motor) and is combined with an easy to use, easy to set speed controller. The entire motor structure features our latest brushless DC motor technology and has been innovated in pursuit of the optimal performance.

- High-efficiency motor
- Wide Speed Control Range
- Easy wiring and set up
- Expanded functions
- IP66 rated motor

*Connection Cable Required.



Web Price

\$578.00

[Specifications](#) | [Driver Functions](#) | [Speed-Torque](#) | [Dimensions](#) | [Product Number](#) | [System](#)

| Specifications | |
|------------------------------|----------------------------|
| Lead Time ¹ | Estimated Ship: 02/12/2026 |
| Motor Type | Brushless DC Motor |
| Motor Frame Size | 3.54 in. |
| Output Power | 400 W (1/2 HP) |
| Power Supply | Three-Phase 200-240 VAC |
| Shaft/Gear Type | Round Shaft (No Gearhead) |
| Output Shaft Diameter | 14 mm |
| Rated Torque | 11.24 lb-in |
| Electromagnetic Brake | Not Equipped |
| Variable Speed Range (r/min) | 80 ~ 4000 |



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|--------------------------------|---|
| Permissible Load Inertia | 82 oz-in ² |
| Permissible Radial Load | 0.39 in. from Shaft End = 33 0.79 in. from Shaft End = 38 lb |
| Permissible Axial Load | Half of motor mass or less |
| Max. Extension Length (m) | 10.5 |
| Components | BLM5400HP-AS , 400 W (1/2 HP) Brushless DC Motor (\$315.00) BMUD400-S , Brushless DC Motor Driver (Three-Phase 200-240 VAC) (\$263.00) |
| RoHS Compliant | These products do not contain substances that exceed the regulation values in the RoHS Directive. |
| Safety Standards | UL CSA CE |
| CE Marking | Low Voltage Directives EMC Directives |
| California Proposition 65 | ⚠ CA WARNING Cancer risk from exposure to Nickel. See www.P65Warnings.ca.gov Risk of reproductive harm from exposure to Di-n-hexyl phthalate (DnHP). See www.P65Warnings.ca.gov Risk of cancer and reproductive harm from exposure to Di(2-ethylhexyl phthalate (DEHP). See www.P65Warnings.ca.gov See "?" or copy/paste www.P65Warnings.ca.gov in your browser. |
| Insulation Resistance (Motor) | 100 MΩ or more when 500 VDC megger is applied between the windings and the case after continuous operation under normal ambient temperature and humidity. |
| Insulation Resistance (Driver) | 100 MΩ or more when a 500 VDC megger is applied between the power supply terminal and the protective earth terminal and between the power supply terminal and the I/O signal terminal after continuous operation under normal ambient temperature and humidity. |
| Dielectric Strength (Motor) | Sufficient to withstand 1.5 kVAC at 50 Hz applied between the windings and the case for 1 minute after continuous operation under normal ambient temperature and humidity. |
| Dielectric Strength (Driver) | No abnormality is judged even with application of 1.5 VAC at 50 Hz between the power supply terminal and the protective earth terminal and with application of 1.5 kVAC at 50 Hz between the power supply terminal and the I/O terminal for 1 minute after continuous operation under normal ambient temperature and humidity. |

| | |
|----------------------------------|--|
| Temperature Rise (Motor) | The maximum temperature rise of the windings is 90°F (50°C) and that of the case is 72°F (40°C) when measured by the thermocouple method after rated continuous operation under normal ambient temperature and humidity. |
| Temperature Rise (Driver) | Temperature rise of the heat sink is 90°F (50°C) or less measured by the thermocouple method after rated continuous operation under normal ambient temperature and humidity. |
| Ambient Temperature Range | 32°F ~ 104°F (0°C ~ 40°C), nonfreezing |
| Ambient Humidity | 85% or less, noncondensing |
| Altitude | Up to 3300 ft (1000 m) above sea level. |
| Operating Atmosphere | No corrosive gases or dust. Cannot be used in a radioactive area, magnetic field, vacuum or other special environment. |
| Thermal Class | CSA standards: 105 (A), EN standards: 120 (E) UL |
| Degree of Protection | [Motor] IP66 [Driver] IP20 |

Driver Functions

| | |
|---|--|
| Speed Control Method (Select one of the following) | Digital Setting using the dial |
| Number of Speed Settings | 4 |
| Acceleration/Deceleration Time | <p>Analog Setting: 0.1 ~ 15.0 s (Time setting from stopped state until reaching rated speed) Common setting for acceleration/deceleration time with the use of acceleration/deceleration time potentiometer*. Digital setting: 0.0 ~ 15.0 s (Time setting from current speed to setting speed) Individual settings for acceleration time/deceleration time for each operating data*. *Acceleration time/deceleration time varies with the load condition of the motor.</p> |
| Input Signals | <p>Photocoupler Input method Input Resistance: 6.6 kΩ Operation by internal power supply: 5 VDC Connectable External DC Power Supply: 24 VDC -15~+20% Current 100 mA or more Sink input/Source input Supplied through external wiring.</p> <p>Arbitrary signal assignment to IN0~IN4 input (5 points) is possible []: Initial Setting [FWD], [REV], [MO], [M1], [ALARM-RESET], EXT-ERROR, H-FREE.</p> |
| | <p>Photocoupler and Open-Collector Output External Power Supply: 4.5 ~ 30 VDC Current 100 mA or less</p> |

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|----------------------------|---|
| Output Signals | Sink output/Source output Supplied through external wiring. Arbitrary signal assignment to OUT0, OUT1 (2 points) is possible []:Initial Setting [ALARM-OUT1], [SPEED-OUT], ALARM-OUT2, MOVE, VA, WNG |
| Protective Function | When the following protective functions are activated, ALARM-OUT1 output turns OFF and the motor will undergo a coasting stop. At the same time, the alarm code will be displayed. (Instantaneous stop for external stop only) Overcurrent, Main circuit overheating, Overvoltage, Undervoltage, Sensor error, Overload, Overspeed, EEPROM error, Initial sensor error, Initial operation inhibition, External stop |
| Time Rating | Continuous |

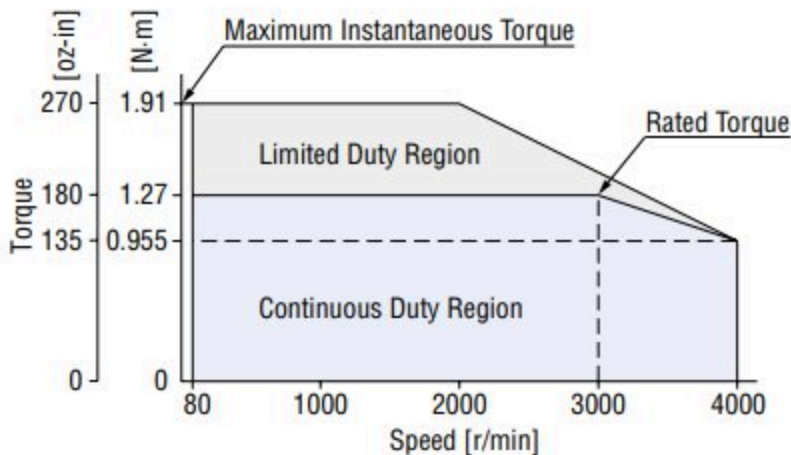
Speed-Torque

Speed – Torque Characteristics

Continuous Duty Region: Continuous operation is possible in this region.

Limited Duty Region: This region is primarily used when accelerating.

400 W (1/2 HP)



- The values correspond to each specification and characteristic of the stand-alone motor. The speed – torque characteristics show the values when rated voltage is applied.
- A number indicating the gear ratio is specified where the box ☐ is located in the product name.

Dimensions

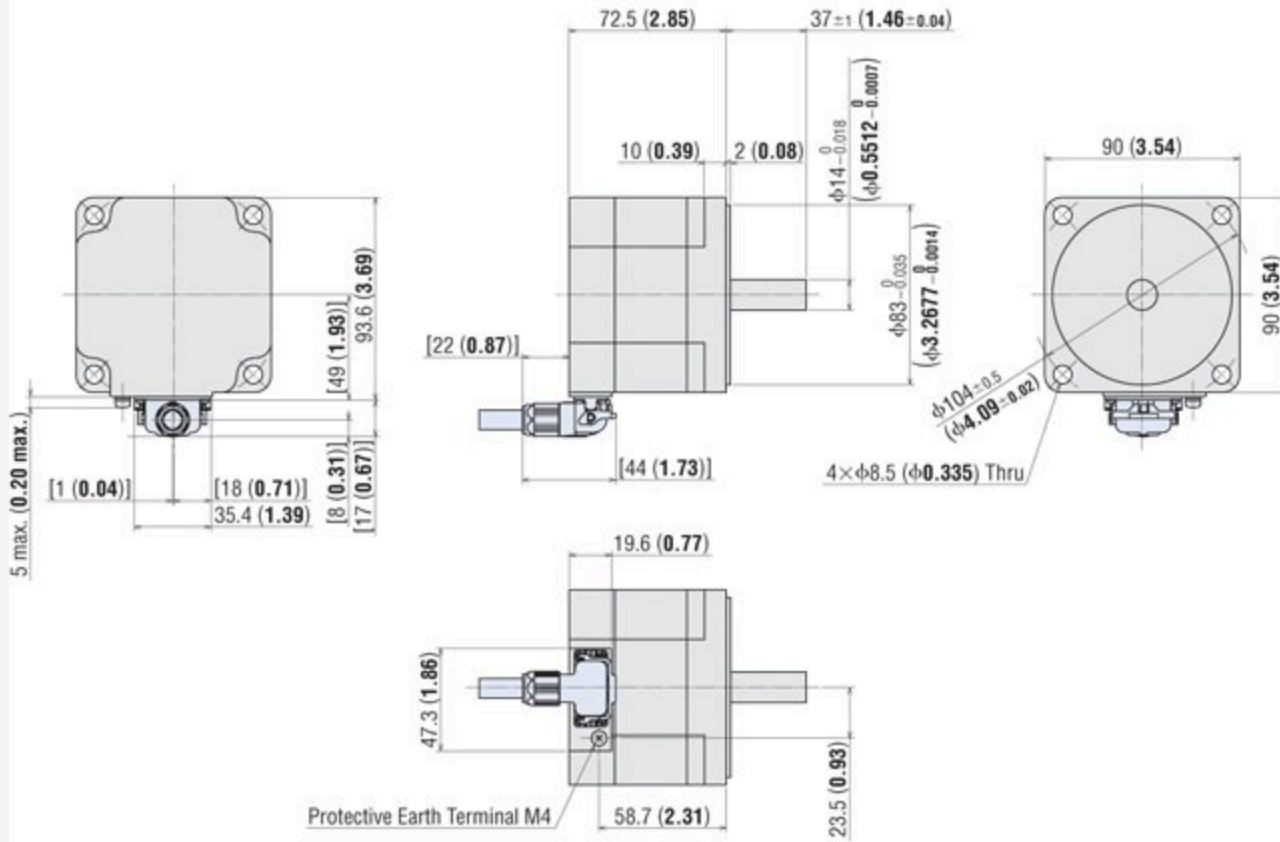
■ Dimensions Unit = mm (in.)

- The motor dimensions are the dimensions are illustrated with the separately-sold connection cable () par
The described masses do not include the mass of the connection cable. Dimensions and mass of the connecti
- Installation screws are included.

● Motor

◇ Round Shaft Type 400 W (1/2 HP)

BLM5400HP-AS



Product Number

-

Product Code

Motor

BLM 4 60 S H P - GFV

① ② ③ ④ ⑤ ⑥ ⑦ ⑧

BLM 5 200 **H P K**

① ② ③ ④ ⑤ ⑥ ⑦

Gearhead

GFV 2 G 50 S **F**

① ② ④ ⑤ ⑥ ⑦

5 C B 50 B

② ③ ⑥ ④ ⑤

Driver

BMUD 60-A 2

① ② ③ ④

Connection Cables/Flexible Connection Cables (Connector Type)

CC 010 KH BL R F

| | | |
|---|----------------------------|--|
| ① | Motor Type | BLM : Brushless |
| ② | Frame Size | 2 : 60 mm 4 : 80 mm 6 : 104 mm 7 : 132 mm |
| ③ | Output Power (W) | (Example) 120 |
| ④ | Identification Number | S |
| ⑤ | Motor Connection Method | Blank: Cable Type H : Connector Type |
| ⑥ | Motor Degree of Protection | None: IP40 Rating P : IP66 Rating W : IP67 Rating |
| ⑦ | Shaft Type | GFV , GFV2 : Round Shaft A , A2 : Round Shaft (with Key) AC , AC2 : Round Shaft (without Key) K : Round Shaft (with Key) |
| ⑧ | Output Shaft Material | Blank: Iron S : Stainless Steel |

*IP65 when combined with **FR** gearhead, IP44 gearhead.

| | | |
|---|------------------------------|--|
| ① | Shaft Type | GFV , GFV2 : Parallel Shaft GFS , GFS2 : Parallel Shaft |
| ② | Combinable Motors Frame Size | 2 : 60 mm 4 : 80 mm 6 : 104 mm 7 : 132 mm |
| ③ | Gearhead Size | Code (Example), 50 |
| ④ | Gear Ratio | Number: Gear Ratio |
| ⑤ | Output Shaft Material | Blank, B : Iron S : Stainless Steel |
| ⑥ | Gearhead Type | Blank: Parallel Shaft FR : Hollow Shaft H : JH Gearhead B : JB Gearhead V : JV Gearhead |
| ⑦ | | F : H1 Food-Grade Lubricant Compatible W : Watertight, Dust-Resistant Specification |

| | | |
|---|----------------------|--|
| ① | Driver Type | BMUD : BM |
| ② | Output | 30 : 30 W 60 : 60 W 200 : 200 W |
| ③ | Power Supply Voltage | A : Single-Phase C : Single-Phase S : Three-Phase |
| ④ | Reference Number | |

| | | |
|---|------------|------------------------------|
| ① | Cable Type | CC : Connection Cable |
|---|------------|------------------------------|



| | | |
|---|---------------------------|---|
| ② | Length | 005: 0.5 m (1.5 ft) 020: 2 m (6.6 ft) 040: 4 m (13.1 ft) 100: 10 m (32.8 ft) |
| | ③ Motor Connection Method | KH: Metal Connector |
| | ④ Applicable Model | BL: Brushless |
| | ⑤ Blank: Connection Cable | R: Flexible Connector |
| ⑥ | Cable Output Direction | F: Cable Outlet |
| | | B: Cable Outlet of the Output Side |
| | | V: Cable Outlet of the Output Side |

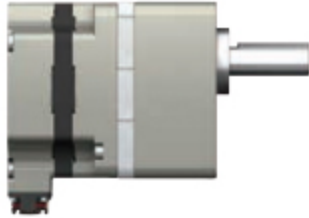
System -

System Configuration Connector Type

Motors, gearheads, and connection cables must be ordered individually.

BMU Series Connector Type

Motor/Gearhead



Connection Cable/Flexible Connection Cable

Maximum Extension Distance: 10 m



Cable Outlet in Output Shaft Direction



Cable Outlet Opposite to Output Shaft Direction



Cable Outlet in Vertical Direction

Driver



Program
Control

AC Pow
(Main Po

Cables and Accessories



Flexible
Couplings



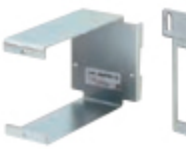
Mounting Bracket for
Motor and Gearhead



I/O Signal Cables



Power Supply Cable



Mounting Brackets
Circuit Products*2



Flange Drive Adapter

For use with parallel shaft gearhead motors
with an output power of 120 W.



Torque Arms



Dust and Water Resistant
Type Front Cover*2

*1 Not supplied.

*2 Mounting bracket for circuit product and dust and water resistant type front cover cannot be used together.

●Example of System Configuration

| BMU Series Connector Type | | | | + | Peripheral Equipment | | |
|---------------------------|-------------------------|-----------|---------------------------|---|----------------------|-----------------------|-------------------|
| Motor | Parallel Shaft Gearhead | Driver | Connection Cable (3 m) | | Mounting Brackets | Flexible Couplings | Mounting Circu |
| BLM230HP-GFV | GFV2G10S | BMUD30-A2 | CC030KHBLV | | SOL2M4F | MCL301010 | MA |
| | | | | | | | |

●The system configuration shown above is an example. Other combinations are also available.

¹ Quoted Ship Date for orders placed before 12:00 pm PST. Quantities may affect Shipping Date.