



ORIENTAL MOTOR U.S.A. Corp.
570 Alaska Avenue
Torrance, CA 90503
1-800-GO-VEXTA (468-3982)

Item # BLM5400HP-AS / BMUD400-S, 400 W (1/2 HP) BMU Series Brushless DC Motor Speed Control System (Three-Phase 200-240 VAC)



The BMU Series features a compact, high-power and high-efficiency brushless DC motor (BLDC motor) and is combined with an easy to use, easy to set speed controller. The entire motor structure features our latest brushless DC motor technology and has been innovated in pursuit of the optimal performance.

- High-efficiency motor
- Wide Speed Control Range
- Easy wiring and set up
- Expanded functions
- IP66 rated motor

*Connection Cable Required.



Web Price	—
	\$578.00

[Specifications](#) | [Driver Functions](#) | [Speed-Torque](#) | [Dimensions](#) | [Product Number](#) | [System](#)

Specifications

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Lead Time ¹	Estimated Ship: 02/12/2026
Motor Type	Brushless DC Motor
Motor Frame Size	3.54 in.
Output Power	400 W (1/2 HP)
Power Supply	Three-Phase 200-240 VAC
Shaft/Gear Type	Round Shaft (No Gearhead)
Output Shaft Diameter	14 mm
Rated Torque	11.24 lb-in
Electromagnetic Brake	Not Equipped
Variable Speed Range (r/min)	80 ~ 4000



Permissible Load Inertia	82 oz-in ²
Permissible Radial Load	0.39 in. from Shaft End = 33 0.79 in. from Shaft End = 38 lb
Permissible Axial Load	Half of motor mass or less
Max. Extension Length (m)	10.5
BLM5400HP-AS , 400 W (1/2 HP) Brushless DC Motor (\$315.00)	
Components	BMUD400-S , Brushless DC Motor Driver (Three-Phase 200-240 VAC) (\$263.00)
RoHS Compliant	These products do not contain substances that exceed the regulation values in the RoHS Directive.
Safety Standards	UL CSA CE
CE Marking	Low Voltage Directives EMC Directives
California Proposition 65	<p>⚠ CA WARNING Cancer risk from exposure to Nickel. See www.P65Warnings.ca.gov</p> <p>Risk of reproductive harm from exposure to Di-n-hexyl phthalate (DnHP). See www.P65Warnings.ca.gov</p> <p>Risk of cancer and reproductive harm from exposure to Di(2-ethylhexyl phthalate (DEHP). See www.P65Warnings.ca.gov</p> <p>See "?" or copy/paste www.P65Warnings.ca.gov in your browser.</p>
Insulation Resistance (Motor)	100 MΩ or more when 500 VDC megger is applied between the windings and the case after continuous operation under normal ambient temperature and humidity.
Insulation Resistance (Driver)	100 MΩ or more when a 500 VDC megger is applied between the power supply terminal and the protective earth terminal and between the power supply terminal and the I/O signal terminal after continuous operation under normal ambient temperature and humidity.
Dielectric Strength (Motor)	Sufficient to withstand 1.5 kVAC at 50 Hz applied between the windings and the case for 1 minute after continuous operation under normal ambient temperature and humidity.
Dielectric Strength (Driver)	No abnormality is judged even with application of 1.5 VAC at 50 Hz between the power supply terminal and the protective earth terminal and with application of 1.5 kVAC at 50 Hz between the power supply terminal and the I/O terminal for 1 minute after continuous operation under normal ambient temperature and humidity.

Temperature Rise (Motor)	The maximum temperature rise of the windings is 90°F (50°C) and that of the case is 72°F (40°C) when measured by the thermocouple method after rated continuous operation under normal ambient temperature and humidity.
Temperature Rise (Driver)	Temperature rise of the heat sink is 90°F (50°C) or less measured by the thermocouple method after rated continuous operation under normal ambient temperature and humidity.
Ambient Temperature Range	32°F ~ 104°F (0°C ~ 40°C), nonfreezing
Ambient Humidity	85% or less, noncondensing
Altitude	Up to 3300 ft (1000 m) above sea level.
Operating Atmosphere	No corrosive gases or dust. Cannot be used in a radioactive area, magnetic field, vacuum or other special environment.
Thermal Class	CSA standards: 105 (A), EN standards: 120 (E) UL
Degree of Protection	[Motor] IP66 [Driver] IP20

Driver Functions	
Speed Control Method (Select one of the following)	Digital Setting using the dial
Number of Speed Settings	4
Acceleration/Deceleration Time	Analog Setting: 0.1 ~ 15.0 s (Time setting from stopped state until reaching rated speed) Common setting for acceleration/deceleration time with the use of acceleration/deceleration time potentiometer*. Digital setting: 0.0 ~ 15.0 s (Time setting from current speed to setting speed) Individual settings for acceleration time/deceleration time for each operating data*. *Acceleration time/deceleration time varies with the load condition of the motor.
Input Signals	Photocoupler Input method Input Resistance: 6.6 kΩ Operation by internal power supply: 5 VDC Connectable External DC Power Supply: 24 VDC -15~+20% Current 100 mA or more Sink input/Source input Supplied through external wiring. Arbitrary signal assignment to IN0~IN4 input (5 points) is possible []: Initial Setting [FWD], [REV], [MO], [M1], [ALARM-RESET], EXT-ERROR, H-FREE.
	Photocoupler and Open-Collector Output External Power Supply: 4.5 ~ 30 VDC Current 100 mA or less

Sink output/Source output Supplied through external wiring.

Output Signals

Arbitrary signal assignment to OUT0, OUT1 (2 points) is possible []:Initial Setting
 [ALARM-OUT1], [SPEED-OUT], ALARM-OUT2, MOVE, VA, WNG

Protective Function

When the following protective functions are activated, ALARM-OUT1 output turns OFF and the motor will undergo a coasting stop. At the same time, the alarm code will be displayed.
 (Instantaneous stop for external stop only)
 Overcurrent, Main circuit overheating, Overvoltage, Undervoltage, Sensor error, Overload, Overspeed, EEPROM error, Initial sensor error, Initial operation inhibition, External stop

Time Rating

Continuous

Speed-Torque

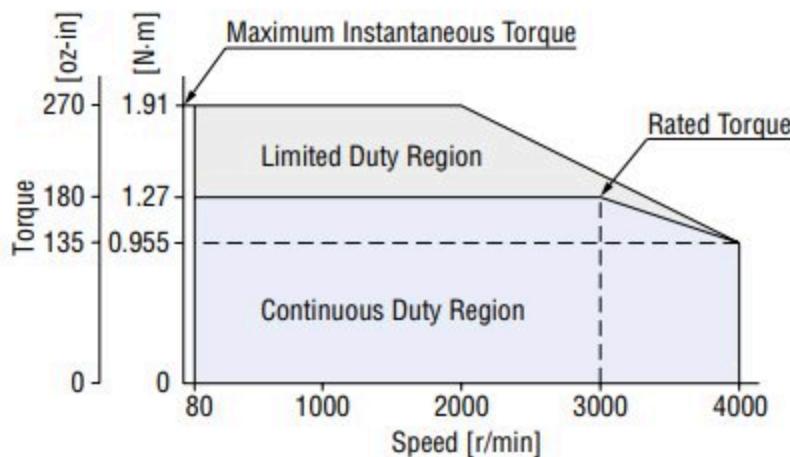
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■ Speed – Torque Characteristics

Continuous Duty Region: Continuous operation is possible in this region.

Limited Duty Region: This region is primarily used when accelerating.

● 400 W (1/2 HP)



- The values correspond to each specification and characteristic of the stand-alone motor. The speed – torque characteristics show the values when rated voltage is applied.
- A number indicating the gear ratio is specified where the box □ is located in the product name.

Dimensions

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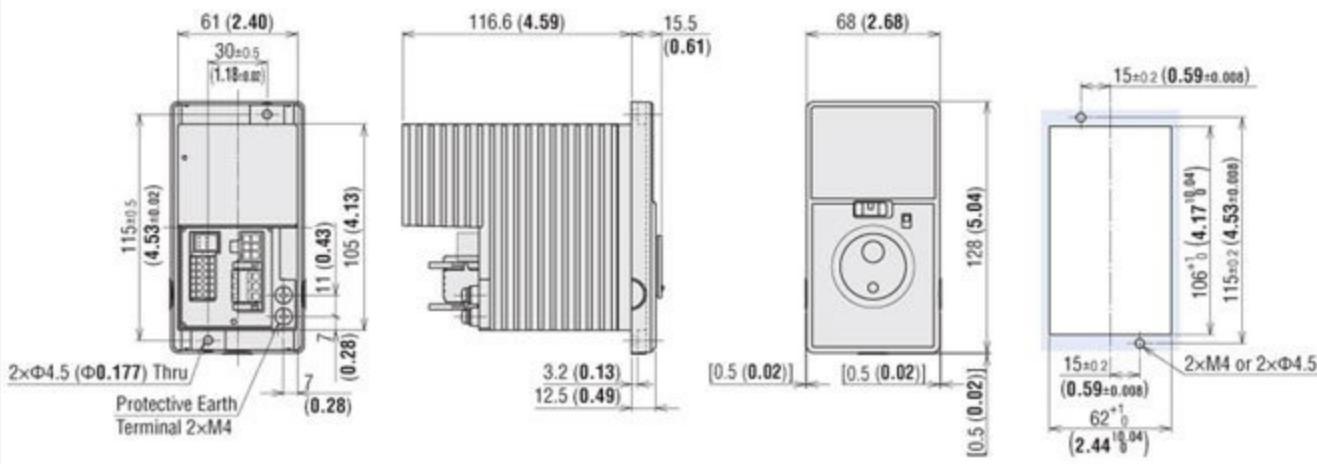
Dimensions Unit = mm (in.)

● Driver

◇ 200 W (1/4 HP), 300 W (2/5 HP), 400 W (1/2 HP)

BMUD200-A, BMUD200-C, BMUD300-C, BMUD400-C, BMUD400-S

Mass: 0.8 kg (1.76 lb.)

[2D CAD](#) A1434 [3D CAD](#)

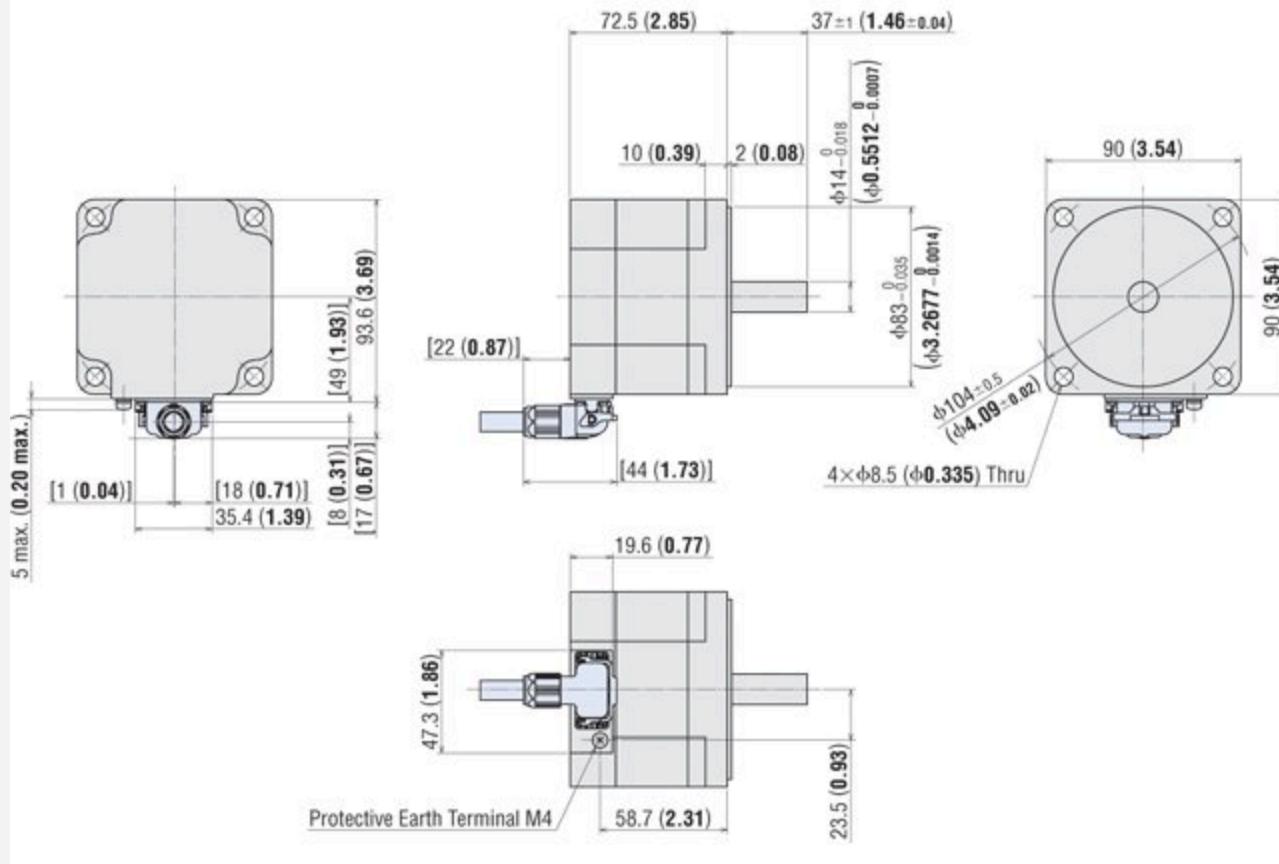
Dimensions Unit = mm (in.)

- The motor dimensions are the dimensions are illustrated with the separately-sold connection cable (□) part. The described masses do not include the mass of the connection cable. Dimensions and mass of the connection cable are not included.
- Installation screws are included.

Motor

◇ Round Shaft Type 400 W (1/2 HP)

BLM5400HP-AS



Product Number

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■ Product Code

● Motor

BLM 4 60 S H P - GFV □

① ② ③ ④ ⑤ ⑥ ⑦ ⑧

①	Motor Type	BLM: Brushless
②	Frame Size	2: 60 mm 4: 80 mm 6: 104 mm 7: 120 mm
③	Output Power (W)	(Example) 120
④	Identification Number	S
⑤	Motor Connection Method	Blank: Cable Type H: Connector Type
⑥	Motor Degree of Protection	None: IP40 Rating P: IP66 Rating* W: IP67 Rating
⑦	Shaft Type	GFV, GFV2: Hollow A, A2: Round AC, AC2: Round (with sleeve) K: Round Shaft
⑧	Output Shaft Material	Blank: Iron S: Stainless Steel

*IP65 when combined with **FR** gearhead, IP44 gearhead.

● Gearhead

GFV 2 G 50 S □ F

① ② ④ ⑤ ⑥ ⑦

5 C B 50 B

② ③ ⑥ ④ ⑤

①	Shaft Type	GFV: GFV Parallel GFS: GFS Parallel
②	Combinable Motors Frame Size	2: 60 mm 4: 80 mm 6: 104 mm 7: 120 mm
③	Gearhead Size	Code (Example) 50
④	Gear Ratio	Number: Gearhead Ratio
⑤	Output Shaft Material	Blank, B: Iron S: Stainless Steel
⑥	Gearhead Type	Blank: Parallel FR: Hollow Shaft H: JH Gearhead B: JB Gearhead V: JV Gearhead
⑦	F: H1 Food-Grade Lubricant Compatible W: Watertight, Dust-Resistant Specification	

● Driver

BMUD 60-A 2

① ② ③ ④

①	Driver Type	BMUD: BMUD
②	Output	30: 30 W 60: 60 W 200: 200 W
③	Power Supply Voltage	A: Single-Phase C: Single-Phase S: Three-Phase
④	Reference Number	

● Connection Cables/Flexible Connection Cables (Connector Type)

CC 010 KH BL R F

①	Cable Type	CC: Connector Type
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②	Length	005 : 0.5 m 020 : 2 m 040 : 4 m 100 : 10 m
③	Motor Connection Method	KH : Metal Coupling
④	Applicable Model	BL : Brushless
⑤	Blank: Connection Cable	R : Flexible Cable
⑥	Cable Output Direction	F : Cable Outlet B : Cable Outlet of the Output Side V : Cable Outlet

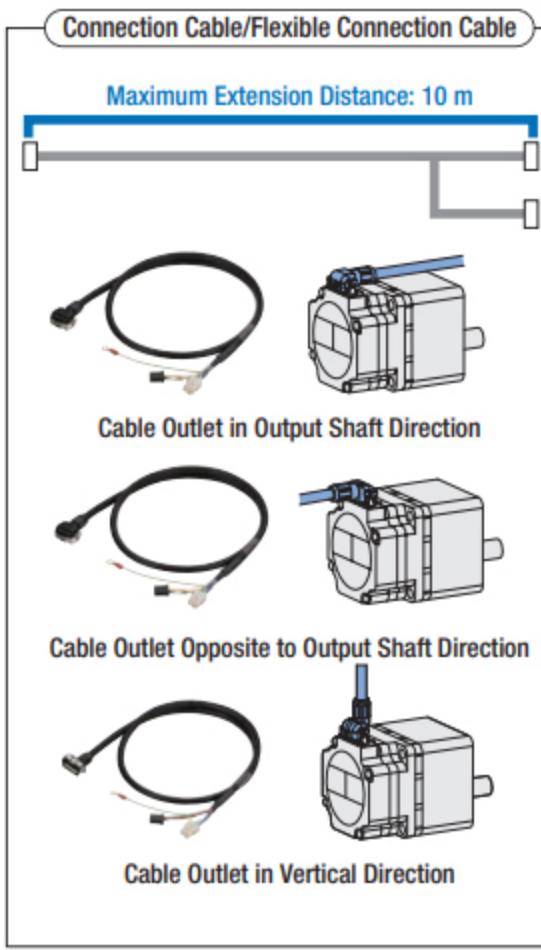
System

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System Configuration Connector Type

Motors, gearheads, and connection cables must be ordered individually.

BMU Series Connector Type



Program
Control

AC Pow
(Main Po

Cables and Accessories



Flexible
Couplings



Mounting Bracket for
Motor and Gearhead



I/O Signal Cables



Power Supply Cable



Mounting Brackets
Circuit Products*2



Flange Drive Adapter
For use with parallel shaft gearhead motors
with an output power of 120 W.



Torque Arms



Dust and Water Resistant
Type Front Cover*2

*1 Not supplied.

*2 Mounting bracket for circuit product and dust and water resistant type front cover cannot be used together.

● Example of System Configuration

BMU Series Connector Type				Peripheral Equipment		
Motor	Parallel Shaft Gearhead	Driver	Connection Cable (3 m)	Mounting Brackets	Flexible Couplings	Mounting Circui
BLM230HP-GFV	GFV2G10S	BMUD30-A2	CC030KHBLV	SOL2M4F	MCL301010	MA



● The system configuration shown above is an example. Other combinations are also available.

¹ Quoted Ship Date for orders placed before 12:00 pm PST. Quantities may affect Shipping Date.

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